

Roll No.

Total No. of Questions : 09]

[Total No. of Pages : 02

B.Tech. (Sem. - 4th)
MANUFACTURING PROCESSES - II
SUBJECT CODE : ME - 210

Paper ID : [A0812]

[Note : Please fill subject code and paper ID on OMR]

Time : 03 Hours

Maximum Marks : 60

Instruction to Candidates:

- 1) Section - A is **Compulsory**.
- 2) Attempt any **Four** questions from Section - B.
- 3) Attempt any **Two** questions from Section - C.

Section - A

Q1)

(10 × 2 = 20)

- a) Draw neat and clean free hand sketch to illustrate spinning operation.
- b) Compare mechanical press with hydraulic press.
- c) What are the main industrial uses of powder metallurgy?
- d) What do you mean by roll bending?
- e) What is snake skin defect in extrusion process?
- f) Name the constituents of cemented carbide tools.
- g) How the coolants effect the feed and cutting speed?
- h) Draw simple kinematic scheme of centre lathe.
- i) What is the purpose of indexing in milling operation?
- j) Which machining operation is used for manufacturing long keyways on shafts?

Section - B

(4 × 5 = 20)

- Q2)** Differentiate between counter boring and counter sinking.
- Q3)** Explain the nomenclature of grinding wheels.
- Q4)** Name various forging defects and propose the remedies to avoid them.
- Q5)** Explain the working of metal forming process which is based on the principle of kinetic velocity.
- Q6)** Write note on the following :
(a) Twist drill geometry.
(b) Briquetting.

Section - C

(2 × 10 = 20)

- Q7)** Explain in detail various lathe operations.
- Q8)** Explain in detail various forging operations and principles.
- Q9)** Explain the following :
(a) Properties of lubricants.
(b) Deep drawing.

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